

TROUBLESHOOTING GUIDE

Er. CODE	DESCRIPTION	SOLUTION
Er.7	Wheel 1: Failed Sensor	<i>See solution A</i>
Er.8	Wheel 2: Failed Sensor	<i>See solution A</i>
Er.9	Wheel 3: Failed Sensor	<i>See solution A</i>
Er.10	Wheel 4: Failed Sensor	<i>See solution A</i>
Er.11	Wheel 1: Position Failure	<i>See solution B</i>
Er.12	Wheel 2: Position Failure	<i>See solution B</i>
Er.13	Wheel 3: Position Failure	<i>See solution B</i>
Er.14	Wheel 4: Position Failure	<i>See solution B</i>
Er.15	Left Ticket Failure	<i>Replace Missing Tickets</i>
Er.16	Right Ticket Failure	<i>Replace Missing Tickets</i>

Solution A (Error 7-10)

Step 1:	Make sure the left sensor harness is firmly secured to the sensor
Step 2:	Make sure all the harnesses are firmly secured to the IO board
Step 3:	Make sure the INPUT connector on the main logic board is firmly seated in the 40 pin input connector
Step 4:	Replace Left Sensor with a "known-working" one
Step 5:	Replace U8 or U9 on the main logic board

Solution B (Error 11-14)

Step 1:	Make sure the left sensor harness is firmly secured to the sensor
Step 2:	Make sure all the harnesses are firmly secured to the IO board
Step 3:	Make sure the INPUT connector on the main logic board is firmly seated in the 40 pin input connector
Step 4:	Make sure the sensor breaks are moving through the sensor
Step 5:	Make sure the belt tension is neither too tight or too loose